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**Environmental Compliance Manager – Keystone Cement Company**

**Keystone Cement Company**, founded in 1926, manufactures quality Portland and masonry cement used in the construction of highways, bridges, and buildings.  Our goal is to provide our customers with the highest quality products and services, and to be the **supplier of choice in the construction industry.**

Keystone is proud of its commitment to the environment and its relationship with the local community.  Our employees are active citizens in the Lehigh Valley.  As a company we are committed to building a better life for them and for our neighbors in the community.

**Position Title:** Environmental Compliance Manager

**Plant Location:** Bath, PA

**About the Role**:

Keystone Cement Company is seeking an Environmental Compliance Manager to ensure environmental compliance with all environmental operating permits and regulatory requirements and to be responsible for Keystone Cement Company and its affiliate sites to ensure all Federal, State, and Local environmental regulations are followed. This role will collaborate with site leaders to ensure operations are conducted in a sustainable manner within regulations and provide guidance to achieve compliance while minimizing the impact on company operations.

**Key Responsibilities:**

* Monitor, audit, inspect, maintain understanding, and ongoing status of all aspects of the Keystone Cement Company facility to ensure compliance with all Federal/State environmental permits and regulations such as Clean Air Act (CAA)/Maximum Achievable Control Technology (MACT), Clean Water Act (CWA), Resource Conservation and Recovery Act (RCRA), and others.
* Responsible for accurate technical information and calculations related to assigned projects.
* Review and inspect compliance related operations documentation contributed by others, such as facility CEMs, AWFCO’s, etc. Review the kiln process control/monitoring system for compliance with MACT/RCRA and other applicable regulations and permits.
* Prepare and submit cyclical environmental reports required by permits and regulations e.g. SARA 313, 311, quarterly, semi-annual reports etc.
* Work with the facility solvent laboratory to ensure all fuels comply with environmental permits and work with solvent sales to ensure accurate Module 1 and Form U applications are submitted to the DEP.
* Create and maintain good employer-employee relations in all areas of the company. Responsible for carrying out company policies and promoting the company image within the community.
* Manage consultants and projects efficiently, meeting budgeted costs, and look for new, more efficient methods of completing projects at a reduced cost.
* Respond to Notices of Violations and State or EPA inquiries regarding Environmental Compliance with day-to-day facility operations.
* Act as a liaison with state and regional environmental regulatory agency personnel and represent the Keystone facility and affiliate sites in technical and compliance matters and with trade associations such as the CKRC and state meetings.
* Communicate effectively to the Plant Manager important information, advise of any deviations, problems, and errors.
* Work with operations in the areas of training, safety, and compliance improvement initiatives. Understand and comply with all safety regulations, participate in regular safety training, cooperate with all external inspectors as necessary.

**Requirements:**

* Four-year degree in environmental science, chemistry, engineering or related field.
* Four years of experience in environmental, chemistry, engineering or a related field.
* Effective communication skills.
* Demonstrated organizational and delegation abilities.
* Able to successfully interact in a team environment as well as work independently.
* Computer literacy in Microsoft Office products.
* Experience in manufacturing, heavy industry, RCRA, MACT and/or Title V facility is desired.
* Physically able to inspect plant properties climbing steps, ladders, physical exertion, and wearing MSHA personal protective equipment required.
* Respirator use, as needed.

**Benefits:**

* Medical, prescription, and vision insurance
* Flexible spending account or Health savings account
* Dental Insurance
* Life insurance
* 401(k)
* Paid time off

Keystone Cement Company is an equal opportunity employer.

Qualified interested candidates should apply at keystonecement.us on our GCHI Careers Tab.